## A non-certified comparison of ISO14001 with various food safety standards\*

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| **ISO14001:2015** | **IFS Food V6:2014** | **ISO22000:2005** | **BRC Food Issue7:2015** |
| **5 Leadership** | 1 Senior Management responsibility | 5 Management responsibility | 1 Senior management commitment |
| **6 Planning** | 2.2 Food Safety Management | 7 Planning and realization of safe products | 2 The Food Safety Plan |
| **7 Support** |  |  |  |
| 7.1 – 7.3 Resources, Competences and awareness | 3 Resource management | 6 Resource management | 1.1 Senior management commitment  2.1 The HACCP food safety team  7.1 Training |
| 7.4 Communication | 1.1 corporate policy  1.3 customer focus | 5.6 Communication | 3.12 Customer focus and communication |
| 7.5 Documentation | 2.1 Quality Management | 4.2 Document requirements | 3 Food safety and quality management system |
| **8 Operation** | 4 Planning and production processes | 7.5 Establishing the operational prerequisite programmes | 4 Site standards |
| 8.2 Emergency preparedness and responds | 5.9 Management of incidents, product withdrawal, product recall | 5.7 Emergency preparedness and responds | 3.11 Management of incidents, product withdrawal and recall |
| **9 Performance evaluation** | 5 Measurement, analyses and improvement | 8 Validation | 6 Process control |
| 9.2 Internal audits | 5.1 Internal audits | 8.4.1 Internal audit | 3.4 Internal audits |
| 9.3 Management review | 1.4 Management review | 5.8 Management review | 1.1.3 Management review |
| **10 Improvement** | 5.10 /11 Management of non-conformances and corrective actions | 7.10 Control of nonconformity  8.5 Improvement | 3.7 Corrective and preventive actions  1.1 Management commitment and improvement |

\*Please notice this is a non-certified overview and comparison of standards, FoodEfficiency takes no responsibility for different interpretations by certifying bodies.